

Work Order ID 72574

Tuesday, August 02, 2011 10:43:57 AM



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Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Item Name: Skidtube RH, Blue

Stop



Start Date: 8/2/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/2/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-412 CHG006

8 ul. 8/08

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK;
1 X D206-642-412BL B71048

REMOVE:

1 X D2932-2 B

1 X D3407-043 B

1 X D206-648-013 B

(TO SHIP 642-312BL)

67203
71540
71578 70402

REPLACE WHEN AVAILABLE:

1 X D2932-2 B

1 X D3407-043 B

1 X D206-648-013 B

72558
7253
71543

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-642-412BL	CHG	CHG006		
DESC.	Skidtube RH High	STC	SH98-4		
LOT	B71048	STC	SA00475SE		
MODEL	Bell 206L1/L1/L3/L4	STC			
PATENTS US # 5735484 / CA # 2222185 EUROPEAN NO. # 0828655				MADE IN CANADA	
				02728-2	

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00		8 mos/08		FEU			
130 Packaging Packaging	Packaging Memo REPACKAGE Identify and pack for shipping as per PPP D206-642-412 Location: _____ PPP Rev: _____	0.00 0.00							11/8/08
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							CK 11/08/09 MF 11-08-09

Picklist Print

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Work Order ID: 72574

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 8/2/2011

Required Date: 8/2/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.03.22 added route seq DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-412BL		Manufactured	No				Each	0.0000		1			
Skidtube RH, Blue													
D206-648-013		Manufactured	No				Each	8.0000		-1			
GHW Modification													

Location	Loc Qty	Loc Code
FG120	8	
71577	7	
72402	1	

D206-648-013		Manufactured	No				Each	8.0000		1			
GHW Modification													

Location	Loc Qty	Loc Code
FG120	8	
71577	7	
72402	1	

D2932-2		Manufactured	No				Each	4.0000		1			
Saddle RH Out, 206													

Location	Loc Qty	Loc Code
ST428	4	
69924	4	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 72574

Parent Item: D206-642-412BL

Parent Item Name: Skidtube RH, Blue

Start Date: 8/2/2011

Required Date: 8/2/2011

Start Qty: 1.00

Required Qty: 1.00

D2932-2 Manufactured No

Each 4.0000



Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST428

4

69924

4

Each

3.0000

D3407-043

Manufactured No



Tow Ring

Location

Loc Qty

Loc Code

ST464

3

68339

2

69540

1

Each

3.0000

D3407-043

Manufactured No



Tow Ring

Location

Loc Qty

Loc Code

ST464

3

68339

2

69540

1



-1

B72515



1

B72513



-1

B72513

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries